

1. Identification**Product identifier** Marine-Tex Gray/White - Hardener**Other means of identification****SKU#** RM301H**Recommended use** Not available.**Recommended restrictions** None known.**Manufacturer/Importer/Supplier/Distributor information****Manufacturer****Company name** ITW Engineered Polymers
Address 130 Commerce Drive
Montgomeryville, PA 18936
United States**Telephone** Customer Service 215-855-8450**Website** www.itwcoatings.com**E-mail** orders@itwcoatings.com**Contact person** EHS Department**Emergency phone number** CHEMTREC 800-424-9300
International 703-527-3887**2. Hazard(s) identification****Physical hazards** Not classified.**Health hazards** Acute toxicity, oral Category 4
Skin corrosion/irritation Category 1
Serious eye damage/eye irritation Category 1
Sensitization, skin Category 1**Environmental hazards** Hazardous to the aquatic environment, acute hazard Category 3**OSHA defined hazards** Not classified.**Label elements****Signal word** Danger**Hazard statement** Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage.**Precautionary statement****Prevention** Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear eye/face protection. Wear protective gloves.**Response** If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.**Storage** Store locked up.**Disposal** Not available.**Hazard(s) not otherwise classified (HNOC)** None known.

Supplemental information

% of the mixture consists of component(s) of unknown acute oral toxicity. % of the mixture consists of component(s) of unknown acute dermal toxicity. % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment.

3. Composition/information on ingredients**Mixtures**

Chemical name	Common name and synonyms	CAS number	%
C18-UNSATURATED FATTY ACIDS, DIMERS, REACTION PRODUCTS WITH POLYETHYLENEPOLYAMINES		68410-23-1	30 - 60
Diethylenetriamine		111-40-0	30 - 60

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures**Inhalation**

Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin contact

Take off immediately all contaminated clothing. Wash off with soap and plenty of water. Chemical burns must be treated by a physician. If skin irritation or rash occurs: Get medical advice/attention. For minor skin contact, avoid spreading material on unaffected skin.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Corrosive effects. May cause temporary blindness and severe eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause allergic skin reaction.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

5. Fire-fighting measures**Suitable extinguishing media**

Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Water runoff can cause environmental damage.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate personal protective equipment. Do not touch or walk through spilled material. Avoid inhalation of vapors or mists. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Use water spray to reduce vapors or divert vapor cloud drift. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not breathe mist or vapor. Do not get this material in contact with eyes. Do not get this material in contact with skin. Do not taste or swallow. Avoid prolonged exposure. Do not get this material on clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities Store locked up. Keep container tightly closed. Store in a cool, dry place out of direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Diethylenetriamine (CAS 111-40-0)	TWA	1 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Diethylenetriamine (CAS 111-40-0)	TWA	4 mg/m ³
		1 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

Diethylenetriamine (CAS 111-40-0) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Diethylenetriamine (CAS 111-40-0) Skin designation applies.

US ACGIH Threshold Limit Values: Skin designation

Diethylenetriamine (CAS 111-40-0) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

Diethylenetriamine (CAS 111-40-0) Can be absorbed through the skin.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear eye/face protection. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves.

Other

Wear appropriate chemical resistant clothing. It may provide little or no thermal protection.

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Do not get this material on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Gel. Liquid.
Physical state	Liquid.
Form	Liquid. Gel.
Color	Amber

Odor	Ammoniacal.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	404.6 °F (207 °C) estimated
Flash point	215.1 °F (101.7 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	< 1 mm Hg
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.99 g/cm ³
Specific gravity	0.99

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point.
Incompatible materials	Strong acids.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact	Causes severe eye burns. Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity	Harmful if swallowed. Harmful in contact with skin. May cause allergic skin reaction.
Skin corrosion/irritation	Causes severe skin burns and eye damage.

Serious eye damage/eye irritation	Causes severe eye burns. Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	Not available.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Due to lack of data the classification is not possible.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
	Not listed.
Reproductive toxicity	Due to lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Due to lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure	Due to lack of data the classification is not possible.
Aspiration hazard	Due to lack of data the classification is not possible.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	Harmful to aquatic life.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available for this product.
Mobility in soil	Not available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN3267
UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (DIETHYLENETRIAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241

IATA

UN number	UN3267
------------------	--------

UN proper shipping name CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (DIETHYLENETRIAMINE)
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group III
Environmental hazards No.
ERG Code 8L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed.
Cargo aircraft only Allowed.

IMDG

UN number UN3267
UN proper shipping name CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (DIETHYLENETRIAMINE)
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant No.
EmS F-A, S-B
Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code This substance/mixture is not intended to be transported in bulk.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

Version #	01
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 3 Flammability: 1 Instability: 0
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision Information	Product and Company Identification: Product and Company Identification Composition / Information on Ingredients: Undisclosed Ingredient Statement Physical & Chemical Properties: Multiple Properties Regulatory Information: United States GHS: Classification